

# Technical Information

Wire Enamels I Mitshine RH



## MITSHINE RH

### Type

MITSHINE RH is a wire enamel based on Modified Polyester having superior shine & attractive Reddish golden colour for wide range of wires. It is economical grade wire enamel with balanced properties.

### Specifications

Properties	Test Method	Unit	Specification
Specific Gravity at 25°C	ASTM D 891		1.10 + / - 0.02
<b>Viscosity</b>			
By Ford Cup B4 at 30°C	IS 3944	Seconds	90 + / - 10
By Brookfield at 25°C	ASTM D - 2196	M pas	400 - 500
Solid Content (1gm / 2hrs / 180°C)	ASTM D - 1353	Percentage	35 ± 1
Flash Point	ASTM D - 93	Degree in Celsius	45°C

**Recommended Thinner** - for thinning the enamel a special THINNER is recommended.

**Application** - By Dies or Felt Pads.

**Packing** - 210 kgs / 25 kgs in MS New barrels / drums.

Representative properties of enameled wire as per IEC - 60851 part 1 to 6 & 60317 - 34

Properties	Unit	Specification
Conductor Diameter	Millimeter	1.00
Increase in Diameter	Millimeter	0.076
Colour		Reddish Golden
<b>Mechanical Tests</b>		
Jerk Test		OK
Peel Test	Revolution	175
Elongation	Percentage	38
Flexibility		1xd - OK
Resistance to Abrasion	Unidirectional - Newton	13
<b>Thermal Tests</b>		
Heat Shock at 180°C		5d - OK
Cut Through	Degree in Celsius	250 - OK
Thermal Class	Degree in Celsius	130
<b>Electrical Tests</b>		
Breakdown Voltage	Kilovolt (KV)	9
Tandelta Bending Point	Degree in Celsius	100
<b>Chemical Test</b>		
Solvent Resistance	Pencil Hardness (H)	2H

**Note** - All technical properties are for guidance only. Our data reflect the latest of our knowledge and are based on the characteristics established in the laboratory and on practice experience. No warranties of any kind, either expressed or implied, are made regarding the products here described.